



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3405-043
Job Sheet 179699



Part No: D3405-043

Job Qty: 12 ea

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 Rev b dwg EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 18/07/07
100	Waterjet	12 pcs		7/18/18	0.00	1.08	Waterjet1		SC 18/07/07
110	QC	12 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		SC 18/07/07
120	QC	12 pcs		7/18/18	0.00	0.00	QC8-2		38
130	Brake NC	12 pcs		7/18/18	0.09	0.87	Brake NC 1		9-89
140	QC	12 pcs		7/18/18	0.00	0.00	QC5		18-09-10
150	Large Fab	12 pcs		7/18/18	0.00	3.56	Large Fab 1		JBL
160	QC	12 pcs		7/18/18	0.00	0.00	QC9		12
170	QC	12 pcs		7/18/18	0.00	0.00	QC5		12
180	Powdercoat	12 pcs		7/18/18	0.00	0.33	Powdercoat2		18-09-17
190	QC	12 pcs		7/18/18	0.00	0.00	QC3		38
200	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3-1		21
210	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg D3405 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 130 - 1-Deburr 2-Form using DT8204 as per Dwg D3405 3- use DT9681 to check if correct forming

150 - Weld as per Dwg D3405 use DT8484 Identify as D3405-043

180 - START TIME: 2:15 PM OVEN TEMPERATURE: 325 °F FINISH TIME: 7:25 PM

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.8480 sf (.154 ea)	90-Start up Operation	
D3404-1	Ground Handling Wheel Lug	12 Ea (1 ea)	150-Large Fab	5057705

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	28	0
150-Large Fab	D3404-1	12	53	0

Part Specifications

Specifications could not be found.

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐				Engineering ☐ Quality ☐ Other ☐	
Date: _____		Step #: _____		QTY Effective: _____				MRB (Q51042) Approval _____	
Description Work Order Deviation									
Date: 07/08/18									
Container No: S089845 Part: D3405 - 043 Job No: 179699 Serial No/Batch: S089845 Revision: Inspector: Exp Date: Instructions:									
DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com									
Date: 07/08/18									
Root Cause									
Environment		No Re-verification		Pressure/Forced		Contamination		Out of Sequence	
Design		Operator		Bending		Countersink		Off-set	
Doc/Data		Offset/Setup		Centre Not Conc		Cut Too Short		Mislabeled	
Equip/Tooling		Supplier		Cracks		Instructions Incomplete/Unclear		Fit/Function	
Handling/Pre		Training		Crimp/Kink/Rippl		Drill Holes		Misaligned/off center	
Material		Use for Testing		Cuffs		Heat Treat		Part Moved	
Internal Transport		Poor Information		Crushing		Wave/Twist in Tube		Drawing	
Tribal Knowledge		Rushing		Heat Treat		Marks/Chatter		Finish	
LOA		Product Improvement		Wave/Twist in Tube		Heat Treat		Misread	
Substation		Process Improvement		Marks/Chatter		Heat Treat		Turning Sequence	
Past Expiry Date		Manufacturing Process		Marks/Chatter		Heat Treat		Turning Sequence	
Misidentified		Past Due		Marks/Chatter		Heat Treat		Turning Sequence	
OTHER: _____									

